



# HONE MANDRELS

## TYPE: CORRECT 440S-M



**SIZE RANGE: Ø 44,0 – 66,0 mm (1.732” – 2.598”)**

Honing unit for diameters included between 44 and 66 mm. The expansion on inclined levels create the necessity to have four Stone Sets, of 100 mm length, to completely cover the size range.

The Stone Set are composed by FOUR abrasive supports called NN17, NN18, NN19 e NN20, especially suitable for the motorcycle cylinders honing with very wide radial openings and for rods of small and medium sizes. Abrasives for roughness and finishing for all materials are available. **DIAMOND STONES** for NICKEL-PLATED cylinders are available.

It is available in two models:

**MANUAL (M)** – To apply on column drills, radial drills, electrical drills, lathes... In this case the operator has to interrupt the honing operation to increase the expansion of stone sets acting on central pinion. It is available with Morse clutch or on customer request.

**AUTOMATIC (S)** – To apply on vertical hones; the operator increases the expansion acting directly on the machine wheel. It is available with clutch for the machines of the best brands (Sunnen, Delapena, Berco, Robbi, Vereco, AMC, Kwik-Way, Rottler).



CORRECT-440M

CORRECT-440S



HONE	DIAMETER RANGE		STONE SETS	ABRASIVE LENGHT	
	mm	inches		mm	inches
CORRECT-440M and/or	44,00 – 51,00	1.732 – 2.007	NN17	100	3.937
	49,00 – 56,00	1.929 – 2.204	NN18	100	3.937
CORRECT-440S	55,00 – 61,00	2.165 – 2.401	NN19	100	3.937
	61,00 – 66,00	2.401 – 2.598	NN20	100	3.937

### Photo gallery:

Expander with Inclined levels



Stone Sets NN17, NN18  
NN19, NN20



Hone Body



Example of Clutch type:  
DELAPENA BERCO, ROBBI



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DEALER

