

LARGE EXPANSION VERTICAL HONE

TYPE: **CORRECT380S-M**

SIZE RANGE Ø 38,0 – 48,0 mm

Honing unit for diameter included from 38 to 48mm. The rack expansion system allows to use different kind of Stone sets, composed by **four (4) stone supports** of 80 mm length, to completely cover the size range.

Having the same dimensions of the housing of the stones of the mandrel type CORRECT420, it can be assembled with the same abrasive so as to cover the diameters up to 70 mm. The DOUBLE STONE SETS, called ED2 – ED3, are particularly suitable for the honing of motorcycle cylinders with very wide radial opening and / or of small and medium sizes. Available abrasives for roughness and finishing for all materials. Available **DIAMOND** abrasives for Nickel Plated cylinder liners.

It is available in two models:

MANUAL (M) – To apply on column drills, radial drills, electrical drills, lathes.... In this case the operator must interrupt the honing operation to increase the expansion of stone sets acting on central pinion. Available with Morse connection or on customer request.

AUTOMATIC (S) – To apply on vertical hones; the operator increases the expansion actin directly on the machine wheel. Available with clutch for the machines of the best brands (Sunnen, Delapena, Berco, Robbi, Vereco, AMC, Kwik-Way, Rottler).

CORRECT-380 S



CORRECT-380 M



HONE	DIAMETER mm	STANDARD STONE SETS	DOUBLE STONE SETS	ABRASIVE LENGHT
CORRECT-380M and/or CORRECT-380S	38,00 – 48,00	E1		80 mm
		EE1		
	44,00 – 53,00		ED2	80 mm
52,00 – 70,00		ED3		

Photo Gallery

E1 set profile



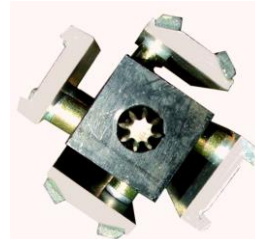
EE1 set profile



Stone set type E1



ED2, ED3 sets profile



2x STONE holders
+
2x GUIDE SHOES

Stone set type ED2



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DEALER

